

# Selective oxidation of methane to methanol on a FeZSM-5 surface

V.I. Sobolev, K.A. Dubkov, O.V. Panna, G.I. Panov

*Boriskov Institute of Catalysis, Novosibirsk 630090, Russia*

## Abstract

Methane is selectively oxidized to methanol at room temperature over the interaction with  $\alpha$ -form of the surface oxygen produced on FeZSM-5 zeolite by  $N_2O$  decomposition.

## 1. Introduction

Numerous efforts to accomplish a partial oxidation of methane have encountered the problem of a low reaction selectivity. This problem relates to the fact that under hard conditions which are necessary for  $CH_4$  activation, the partial oxidation products are much more reactive than methane and easily subjected to a further transformation. To overcome this problem, nature gave up the idea to activate  $CH_4$ . Instead, it resorted to a unique ability of Fe-containing enzyme–methane monooxygenase, to activate  $O_2$  and to produce highly reactive atomic oxygen species. They are capable of oxidizing non-activated  $CH_4$  molecules at room temperature to yield methanol [1].

In view of this consideration,  $CH_4$  interaction with the  $\alpha$ -oxygen form produced by  $N_2O$  decomposition on FeZSM-5 surface is of great interest.  $\alpha$ -Oxygen has been shown to exhibit a very high reactivity which also enables it to interact with methane at room temperature [2]. The product of this reaction was not identified. Spectroscopic techniques (IR, NMR) proved not to be sensitive enough, while attempts to isolate the product by its desorption upon heating brought about its sec-

ondary transformations. In the present study we use for this purpose a new approach based on the product extraction from FeZSM-5 surface followed by its chromatographic analysis [3].

## 2. Experimental

Experiments were carried out in a vacuum static unit equipped with an on-line mass spectrometer. ZSM-5 zeolite with  $SiO_2/Al_2O_3 = 100$  and containing 0.30 wt.-%  $Fe_2O_3$  was used as a catalyst.  $\alpha$ -Oxygen form was loaded by  $N_2O$  decomposition at  $240^\circ C$  according to the reaction [2].

Interaction with methane was carried out at room temperature. Then, the sample was taken from the reactor and subjected to the extraction procedure using water or water solution of acetonitrile as a solvent. A gas chromatograph provided with FID was used for the product analysis.

## 3. Results and discussion

After  $CH_4$  interaction with  $\alpha$ -oxygen a temperature-programmed heating of the FeZSM-5 sam-

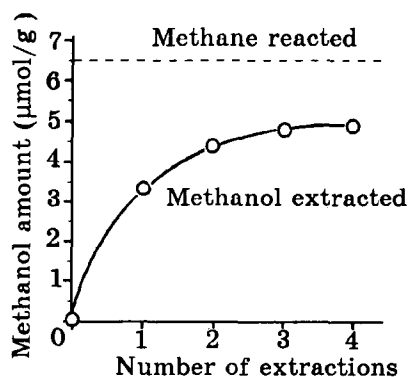
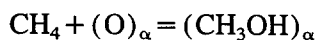


Fig. 1.

ple results in CO evolution into the gas phase. An identical CO thermodesorption spectrum was obtained in a control experiment while heating the sample containing an equivalent amount of pre-adsorbed CH<sub>3</sub>OH. It assumes methanol is the most probable primary reaction product. This assumption was entirely confirmed by the extraction which discovered CH<sub>3</sub>OH to be the only product removed from surface.

Fig. 1 shows the amount of methane involved in the reaction with  $\alpha$ -oxygen (6.5  $\mu\text{mol/g}$ ) as

well as the amount of methanol extracted. After 4-fold extraction the amount of methanol is equal to 5.0  $\mu\text{mol/g}$  which is responsible for nearly 80% of the methane consumption. A small loss of product during the extraction and analysis procedures is a possible reason for this disagreement while the actual methanol amount most likely corresponds to the following reaction:



#### 4. Acknowledgement

This work was supported by the Russian Fund for Fundamental Research (93-03-4736).

#### 5. References

- [1] A.M. Khenkin and A.E. Shilov, *New J. Chem.*, 13 (1989) 659.
- [2] G.I. Panov, V.I. Sobolev and A.S. Kharitonov, *J. Mol. Catal.*, 61 (1990) 85.
- [3] V.I. Sobolev, A.S. Kharitonov, E.A. Paukshtis and G.I. Panov, *J. Mol. Catal.*, 84 (1993) 117.